

# Chapter 16: Software Quality Assurance (SQA)

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Subject: Software Engineering



Program: BTech Computer Science and Engineering



Duration: 1 Hour

# Introduction to Software Quality Assurance (SQA) The Guardians of the Process

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Building Quality In, Not Just Inspecting It In



Lecture Introduction & Objectives

# The Role of SQA

## Who Ensures Quality Actually Happens?

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### The SQA Mandate:

We've learned about quality concepts and review techniques, but SQA represents the continuous oversight that ensures those activities are actually executed.

### The "Quality Police":

SQA acts as the quality enforcement mechanism—but in a constructive way.

### Core Functions:

-  Auditing the software development process.
-  Collecting and analyzing quality metrics.
-  Driving continuous process improvement.

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### The Ultimate Goal:

Providing complete visibility into the process and products to ensure that quality is proactively built into the software, rather than reactively inspected at the end.



# Lecture Objectives

## What We Will Cover Today

By the end of this lecture, you will be able to:

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**Define SQA:** Identify its key elements and understand the background issues that necessitate it.



**Analyze the Work:** Describe specific SQA tasks, primary goals, and the metrics used to measure success.



**Apply Advanced Methodologies:** Explain formal and statistical approaches to SQA, including the principles of Six Sigma.



**Evaluate Standards:** Understand software reliability, system safety, and the requirements of ISO 9000 standards.



**Build a Framework:** Identify the core components required to write a comprehensive SQA Plan.

PART 1: FOUNDATIONS OF SOFTWARE QUALITY ASSURANCE

# Setting the Standard

## The Background and Elements of SQA

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Context: Part 1 – Understanding why SQA exists and what it actually entails.





# Background Issues

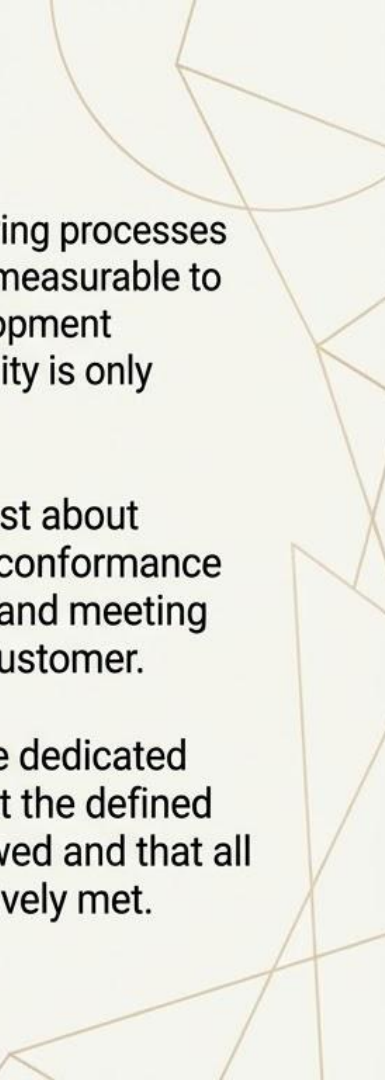
## Why SQA Exists

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**The Core Need:** Software engineering processes and products must be visible and measurable to management. Without SQA, development becomes a “black box” where quality is only discovered at the very end.

**Defining Quality:** Quality is not just about writing good code; it is the strict conformance to explicitly stated requirements and meeting the implicit expectations of the customer.

**The SQA Role:** SQA serves as the dedicated oversight function. It ensures that the defined software process is strictly followed and that all overarching quality goals are actively met.



# Key Background Concepts (Recap)

## Assurance vs. Control

### Quality Control (QC):

The reactive process. Focused on defect detection and removal (e.g., peer reviews, executing test cases).

### Quality Assurance (QA):

The proactive process. Focused on the overarching system; ensuring that the QC activities themselves are being performed correctly and consistently.



## The Cost of Quality

Addressing defects becomes exponentially more expensive the later they are found.

### The Cost Escalation:



# Elements of Software Quality Assurance

(Part 1)

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## The SQA Toolkit: Process and Verification

SQA encompasses a broad, comprehensive set of activities:

**Standards and Practices:** Ensuring strict adherence to international (ISO), maturity (CMMI), and internal organizational/coding/documentation standards.

**Reviews and Audits:** Guaranteeing that technical reviews are conducted properly, and auditing both the final work products and the processes used to build them.

**Testing Oversight:** While testing is often executed by a separate QA team, SQA actively oversees the test planning phase and analyzes the final test results.

**Error Collection and Analysis:** Gathering historical defect data to identify repeating trends and drive continuous process improvements.

**Change Management:** Ensuring that code and requirement changes are rigorously controlled so they do not introduce new defects into a stable system.

# Elements of Software Quality Assurance

(Part 2)

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## The SQA Toolkit: Management and Specialization

**Education and Training:** Actively promoting quality awareness and facilitating ongoing training for all team members.

**Vendor Management:** Auditing externally acquired software or third-party APIs to ensure they meet the organization's internal quality standards.

**Security Management:** Ensuring that modern security practices are deeply integrated into the development process from day one.

**Safety Management:** For mission-critical systems (like medical devices or aviation software), ensuring mandatory safety-related practices are executed perfectly.

**Risk Management:** Proactively identifying, analyzing, and mitigating quality-related risks before they impact the final product.

Part 2: SQA Tasks, Goals, and Metrics

# **Executing the Quality Mandate**

## **Translating Quality Goals into Measurable Actions**

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**Part 2** - How SQA teams structure their daily work and measure their impact.

# The Core SQA Tasks

Active Involvement Throughout the Lifecycle. SQA is not a phase at the end of a project; these activities are performed continuously throughout the software process:

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**Prepare the SQA Plan:** Define the quality goals, required activities, and necessary resources upfront.

**Participate in Process Development:** Ensure the defined development process actually supports quality goals before coding even begins.

**Review Software Engineering Activities:** Regularly audit team compliance with the established process.

**Audit Designated Work Products:** Verify that the actual deliverables (code, documents, models) meet the strict quality standards.

**Ensure Deviation Tracking:** Confirm that any non-compliance issues or defects are formally documented, tracked, and resolved.

**Record and Report:** Provide management with objective visibility into the current quality status of the project.

# Goals, Attributes, and Metrics

The GQM (Goal-Question-Metric) Paradigm

To effectively measure quality, SQA teams often rely on the Goal-Question-Metric framework to ensure every piece of data collected has a distinct purpose.

**Goal:** What, strategically, do we want to achieve?

**Example:** Improve the overall quality of our requirements.



**Question:** What specific questions must we answer to know if we are actually meeting that goal?

**Example:** How many requirements defects are we currently finding during our peer reviews?



**Metric:** What exact, quantifiable data will answer that question?

**Example:** The number of defects found per requirements page.

# Example SQA Metrics

Tracking the Health of  
the Project

What gets measured  
gets managed. Here  
are standard metrics an  
SQA team will track:


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**Defect Density by Phase:** How many bugs are being injected (and found) during design vs. coding vs. testing?

**Review Coverage:** The percentage of overall project artifacts that were actually subjected to formal peer review.


**Process Compliance:** The percentage of active projects in the organization that are strictly following the defined development process.

**Defect Removal Efficiency (DRE):** Comparing the number of customer-found defects to the total number of defects found internally. (Are our internal filters actually catching the bugs before release?)



Part 3: Formal and  
Statistical  
Approaches

Context: Part 3 –  
Moving beyond basic  
oversight to rigorous,  
mathematically backed  
quality models.



# Mathematics and Metrics

Elevating Quality through  
Data and Verification



# Formal Approaches to SQA

## Proving Correctness, Not Just Testing For It

When the stakes are incredibly high, basic testing isn't enough. We move to formal verification:



**Formal Methods:** Using strict mathematical specification and verification to mathematically prove the correctness of the software.



**Cleanroom Software Engineering:** A highly rigorous approach that combines formal methods with statistical testing to achieve exceptionally low defect rates. (The goal is to prevent defects entirely, much like a hardware cleanroom).



**CMMI (Capability Maturity Model Integration):** A renowned framework for process improvement featuring five distinct maturity levels. SQA is responsible for ensuring internal processes actually meet the target maturity level.



**ISO 9000:** The international gold standard for quality management systems (which we will cover in depth later).

# Statistical Software Quality Assurance

## The Pareto Principle in Action

### The Premise & The 80-20 Rule



We must identify the 'vital few'.  
Roughly 80% of defects are caused  
by just 20% of root causes.



### The Benefit

Maximizes the Return on Investment (ROI) of SQA time and budget.

### The Statistical Process



**Collect:** Gather defect data and group it by category.



**Visualize:** Create a Pareto Chart (sorted by frequency).



**Target:** Identify the top 20% of categories causing most bugs.



**Execute:** Focus process improvement efforts on those categories.

**FIGURE 16.2**

Data collection  
for statistical  
SQA

Error	Total		Serious		Moderate		Minor	
	No.	%	No.	%	No.	%	No.	%
IES	205	22%	34	27%	68	18%	103	24%
MCC	156	17%	12	9%	68	18%	76	17%
IDS	48	5%	1	1%	24	6%	23	5%
VPS	25	3%	0	0%	15	4%	10	2%
EDR	130	14%	26	20%	68	18%	36	8%
ICI	58	6%	9	7%	18	5%	31	7%
EDL	45	5%	14	11%	12	3%	19	4%
IET	95	10%	12	9%	35	9%	48	11%
IID	36	4%	2	2%	20	5%	14	3%
PLT	60	6%	15	12%	19	5%	26	6%
HCI	28	3%	3	2%	17	4%	8	2%
<u>MIS</u>	<u>56</u>	<u>6%</u>	<u>0</u>	<u>0%</u>	<u>15</u>	<u>4%</u>	<u>41</u>	<u>9%</u>
Totals	942	100%	128	100%	379	100%	435	100%

# Six Sigma for Software Engineering (Methodologies)

## Chasing Near-Perfection

### Origin & Goal



**3.4 DPMO**

Defects Per Million Opportunities

Developed by Motorola, made famous by GE. A statistical pursuit of near-perfect quality.

### DMAIC (For Improving Existing Processes)



**Define:** Identify problem, goals, customer requirements.



**Measure:** Collect hard data on current performance.



**Analyze:** Identify root causes of defects.



**Improve:** Implement targeted solutions.  
**Control:** Monitor to sustain gains.



### DMADV (For Creating entirely New Processes/Products)

✳ Define, Measure, Analyze, Design, and Verify.



Define, Measure

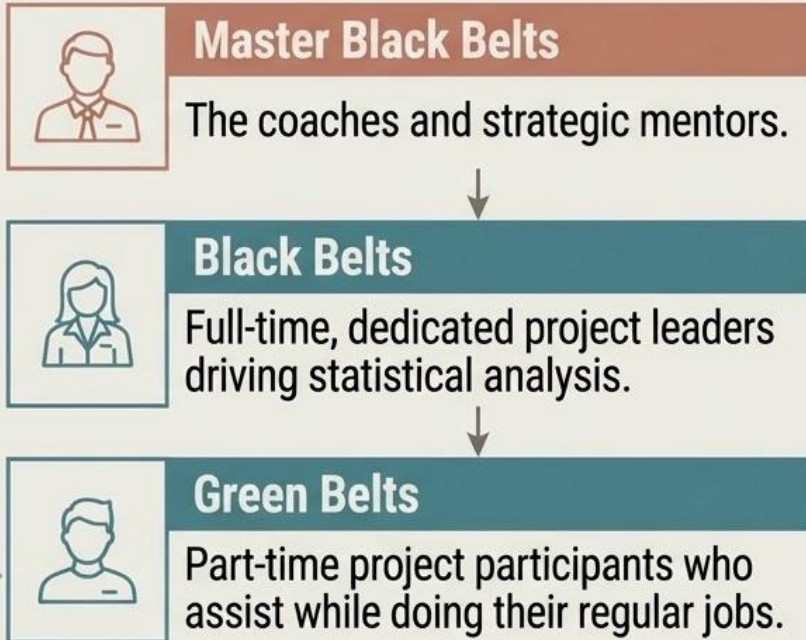


Design, and Verify.

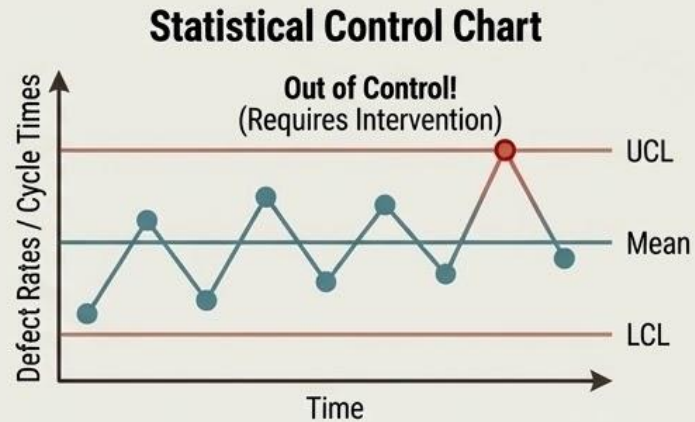
# Six Sigma Roles & Software Application

## The Infrastructure of Quality

### Key Roles: The Infrastructure of Quality



### Application in Software



SQA teams use control charts to monitor defect rates and cycle times long-term, mathematically identifying when a process drifts 'out of control'.

# Measuring Uptime and Preventing Catastrophe

The Metrics of Reliability and the Mandate of ISO 9000



System Crash



System Harm

- **Context:** Part 4 – Differentiating between a system that crashes and a system that causes harm.

# Will the System Stay Online?

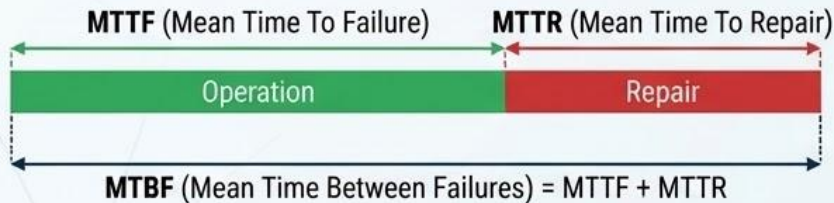
Defining Reliability, Availability, and Key Metrics



### Reliability: Failure-Free Operation

The probability of failure-free operation of a software component for a specified time in a specified environment.

### Key Metrics



**Failure Rate ( $\lambda$ ):** The number of failures per unit of time.

$$\lambda = \frac{1}{MTTF}$$



### Availability: Operational Probability

The probability that a system is actively operational at any given moment.

$$\text{Availability} = \frac{MTTF}{MTTF + MTTR}$$

# Software Safety

When Failure is Not an Option



### The Definition

The strict analysis and management of risk associated with software failures that could cause physical injury, death, or severe property damage.

### Key Concepts



#### Hazard

A condition that could lead to an accident.



#### Risk

The statistical probability of a hazard occurring multiplied by the severity of the potential loss.



#### Safety-Critical Systems

Systems where failure could have catastrophic consequences (e.g., medical life-support, aircraft flight controls, nuclear monitors).



### The SQA Role

SQA must independently verify that rigorous **safety analysis** is performed, hazards are proactively identified and mitigated, and all **safety requirements** are strictly traced through the design and testing phases.

# The ISO 9000 Quality Standards

The International Gold Standard



## What is ISO 9000?

A prestigious family of international standards for quality management systems. It is universally applicable to **any organization** or industry, not just software development.



## ISO 9001 (2000/2015)

The specific standard within the family that includes stringent requirements for product **design**, development, production, and long-term servicing.



## ISO 9000-3

The dedicated set of **guidelines** designed specifically for translating and applying the broad **ISO 9001** principles directly to the software development lifecycle.

# ISO Principles & Certification

## Building a Culture of Quality

### Key Principles of ISO



Customer focus



Strong leadership



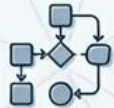
Continuous improvement



Active engagement of people



Evidence-based decision-making



A process-driven approach



Relationship management



### Certification

Organizations are audited by third-party bodies and officially certified as ISO 9001 compliant. This certification is frequently a mandatory legal requirement for winning government or massive corporate contracts.



### The SQA Role

SQA is the backbone of ISO compliance. They ensure that internal processes actually match the ISO requirements and meticulously maintain the documentation required to pass external audits.

# Documenting the Strategy

Structuring the Software Quality Assurance Plan

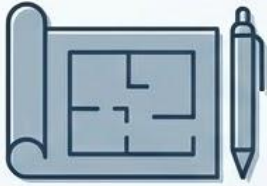
## Context: Part 5

Translating quality goals into a formal, executable document.



# What is the SQA Plan?

The Blueprint for Quality



### The Definition:

The SQA Plan is a formal, overarching document that strictly defines all Software Quality Assurance activities for a specific project or an entire organization.



### The Standard:

It is heavily guided by industry frameworks, most notably IEEE Std 730, which outlines exactly what elements must be documented to ensure no aspect of quality is left to chance.



### The Purpose:

It transitions “quality” from an abstract, hopeful concept into a concrete, measurable checklist of responsibilities.

# Setting the Rules of Engagement

According to IEEE Std 730, the first half of an SQA Plan defines the environment and the players:



### **Purpose and Scope:**

Exactly what software, project, or department does this specific plan cover?



### **Reference Documents:**

A master list of all related standards, overarching business plans, and corporate policies.



### **Management:**

The exact organizational structure, defining specific roles and who is responsible for what.



### **Documentation:**

An exhaustive list of the work products (code, manuals, design docs) that must be produced and controlled.



### **Standards, Practices, and Conventions:**

The specific coding, architectural, and design standards applicable to each artifact.

# How the Work Gets Checked

## Slide 4: Typical Contents (Execution & Verification)

The middle section of the plan details the active oversight mechanisms:



# Protecting the Assets

## Slide 5: Typical Contents (Control & Maintenance)

The final section governs long-term stability and risk:



### **Code & Media Control:**

Strict version control, configuration management procedures, and the secure handling of physical media.



### **Supplier Control:**

The protocols for managing and auditing the quality of externally acquired, third-party software.



### **Records Collection, Maintenance, and Retention:**

Defining exactly what quality data is kept, where it is stored, and how long it must be retained for legal compliance.



### **Training:**

Identifying the specific SQA-related training needs for the development team.



### **Risk Management:**

The identification of all quality-related risks and their predefined mitigation strategies.

# Building a Culture of Quality

Conclusion & Key Takeaways

Summary of Software Quality Assurance

Context: Part 7 - Wrapping up the core concepts of SQA.



## Proactive Processes

Focus on prevention and defined processes, not just defect detection.



## Continuous Improvement

Quality is an ongoing journey of measurement, analysis, and refinement.



## Shared Responsibility

Quality is everyone's job, requiring collaboration across the entire team.



## Value & Risk Mitigation

Effective SQA reduces long-term risks and delivers higher value software.

# The Core Mandate of SQA

Slide 2: Oversight and Prevention

## The SQA Function:

SQA is the dedicated oversight function that guarantees defined software engineering processes are strictly followed and all overarching quality goals are actively met.

## The Scope of SQA:

It is a comprehensive umbrella that encompasses:



Standards and Practices



Technical Reviews and Process Audits



Error Collection and Metrics



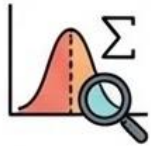
Education and Training



Active Risk Management

# Statistics, Reliability, and Safety

Slide 3: Measuring and Mitigating Failure



## Statistical SQA

Uses hard mathematical techniques like Pareto analysis (the 80/20 rule) and Six Sigma (DMAIC) to ruthlessly focus process improvement efforts on the most significant causes of defects.



## Software Reliability

Measured mathematically by Mean Time To Failure (MTTF), Mean Time Between Failures (MTBF), and overall system availability.



## Software Safety

Specifically addresses and mitigates the catastrophic risks of systems where failure could result in injury or death.

# Frameworks and Planning

## Slide 4: Documenting the Strategy



### **ISO 9000**

Provides a robust, internationally recognized framework for implementing and maintaining quality management systems across any organization.



### **The SQA Plan**

The foundational document that formally defines all SQA activities, roles, and responsibilities for a specific project before a single line of code is written.

# The True Purpose of SQA

Slide 5: Final Thought



*“SQA is not about catching people doing things wrong; it’s about building a system of checks and balances that makes doing things right the natural path of least resistance.”*